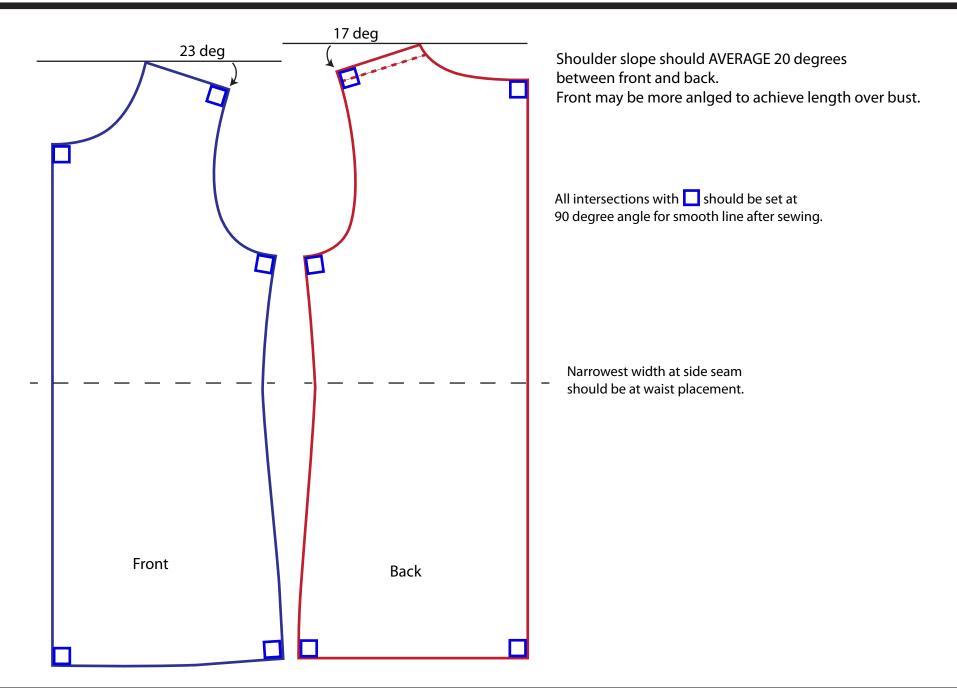


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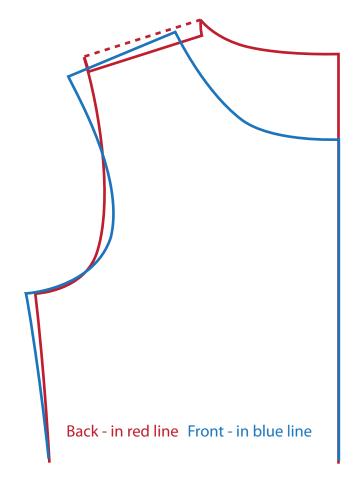






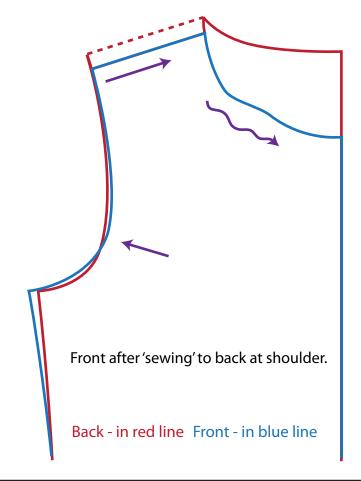
To pull front armhole closer to body and prevent gapping and fold lines, shift front shoulder to be set wider than back. This will pull front armhole in when shoulders are sewn together.

Front shoulder shifted to be set wider than back.



NOTE: This will cause neckline to hang looser on body.

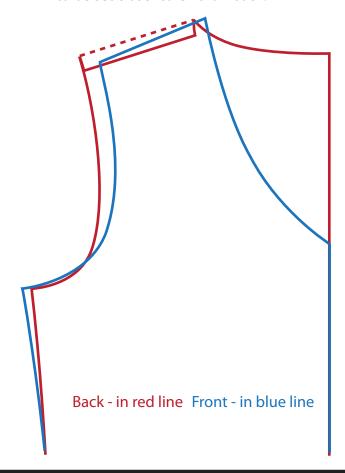
This works well on high necklines, surplice styles, or patterns with CF seam where excess can be removed.





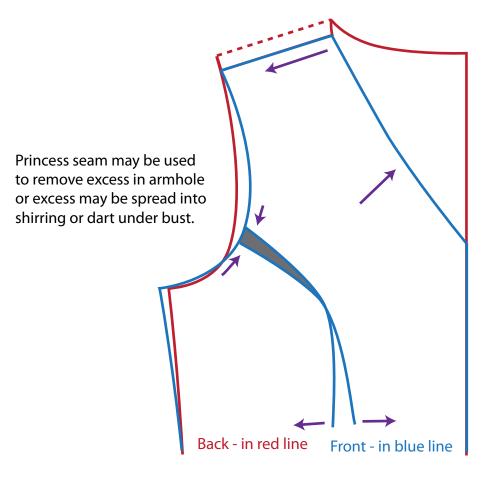
To pull front neck closer to body and prevent gapping, shift front shoulder to be set narrower than back. This will pull front neckline in when shoulders are sewn together.

Front shoulder shifted to be set closer to CF than back.

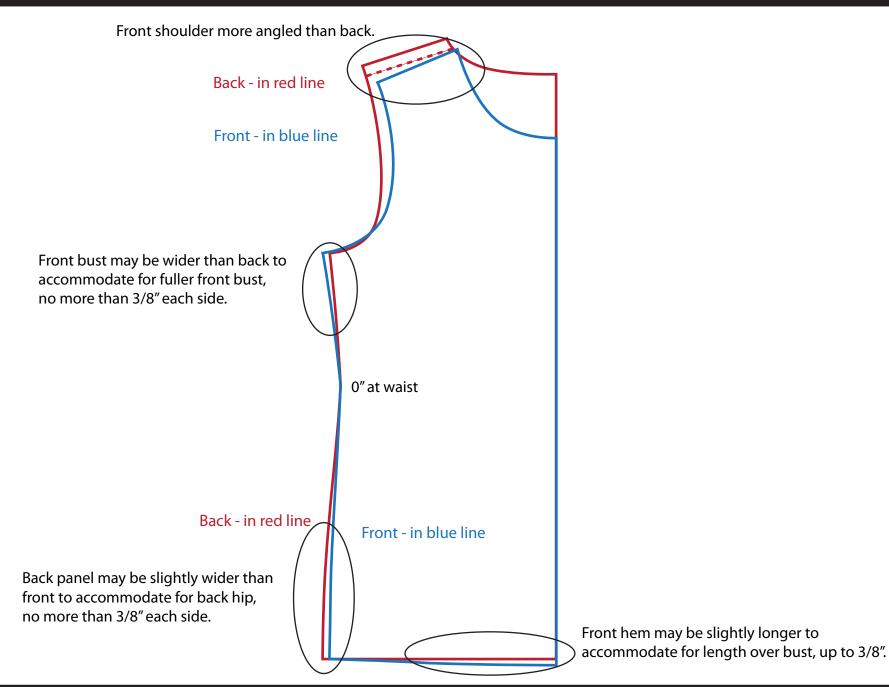


NOTE: This will cause armhole to be looser on body.

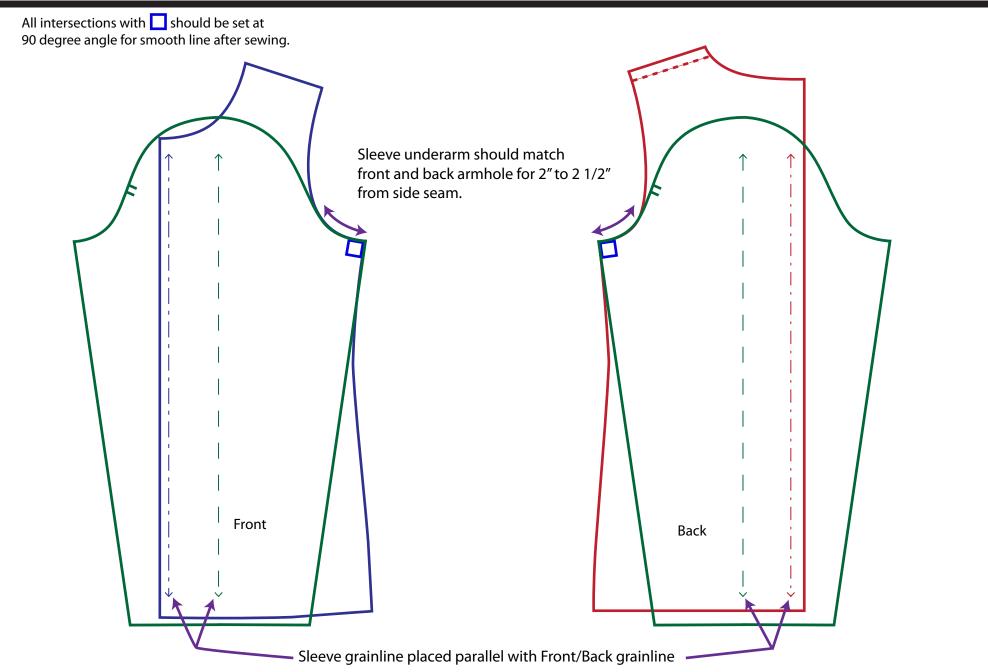
This works better on styles with princess seams, darts, or shirring so fullness can be removed or redistributed.





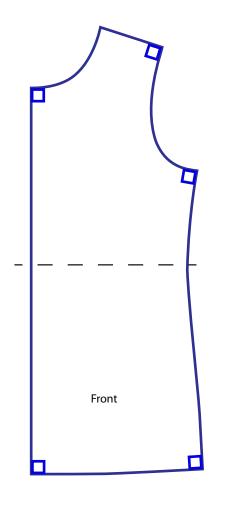


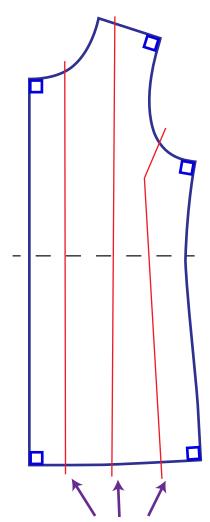


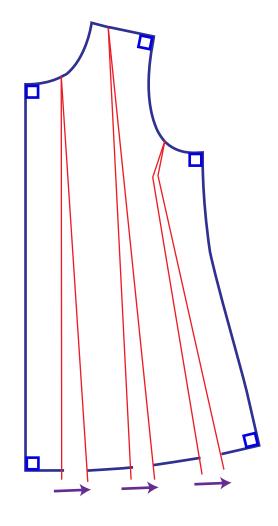




Neckline, shoulder, and armhole shapes will be slightly different after spreading.



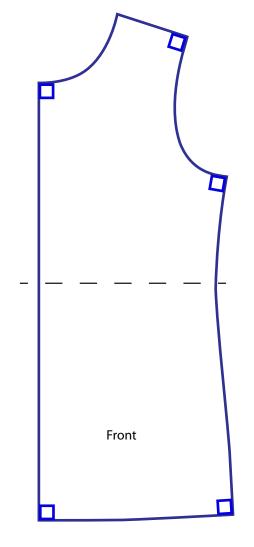




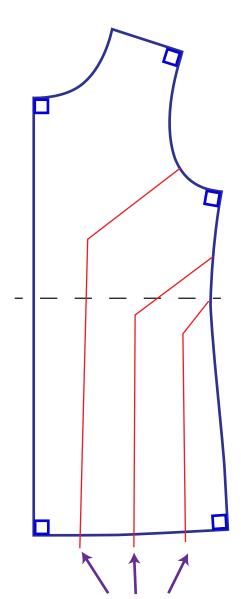
Add cut lines to distribute fullness evenly at sweep.

Spread to meet sweep spec.

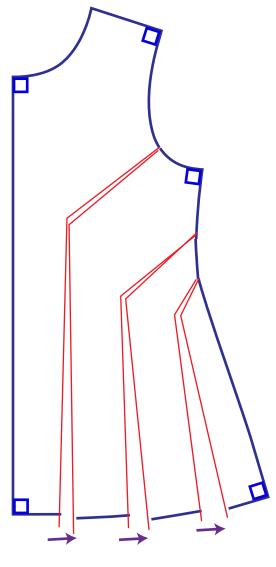
All intersections with should be set at 90 degree angle for smooth line after sewing.



All intersections with should be set at 90 degree angle for smooth line after sewing.

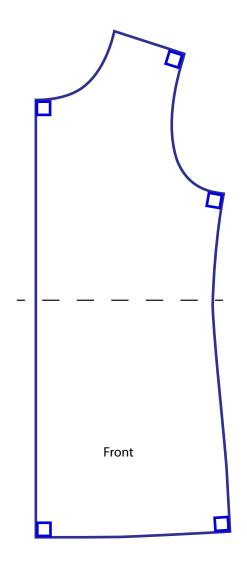


Add cut lines to distribute fullness evenly at sweep.

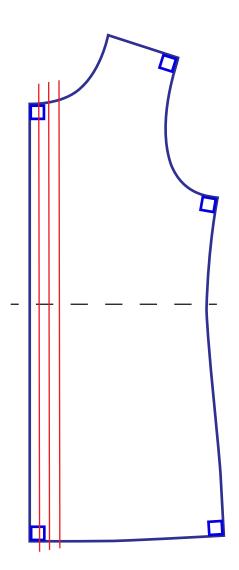


Spread to meet sweep spec.



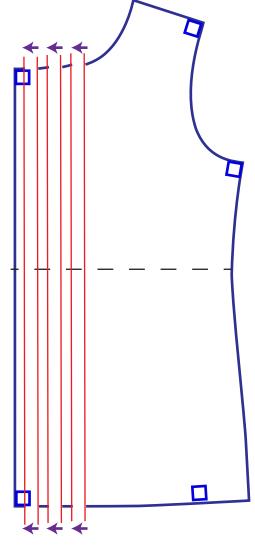


All intersections with should be set at 90 degree angle for smooth line after sewing.



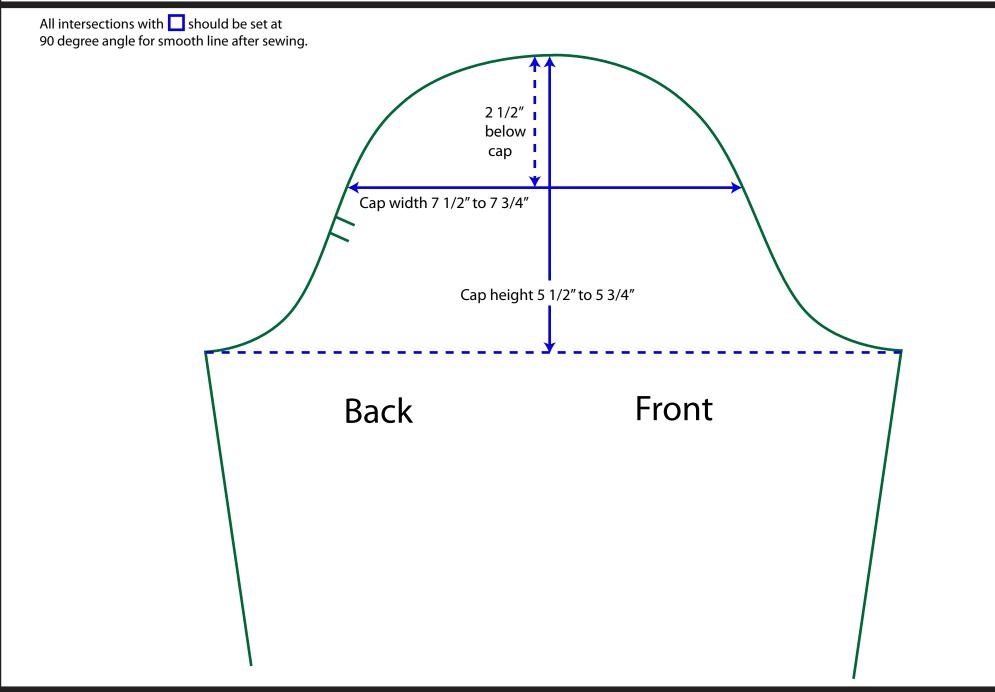
Add cut lines to meet shirring or pleat placement.

Spread to meet shirring ratio or pleat requirements.



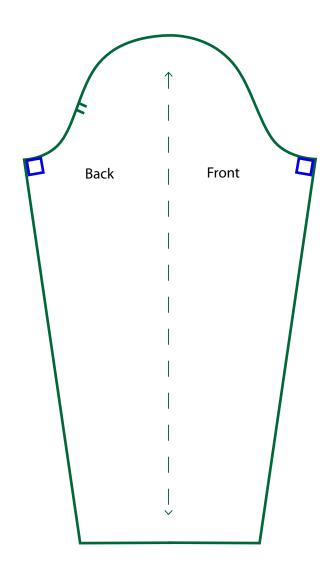
Spread to meet sweep spec. Hem remains level.







All intersections with should be set at 90 degree angle for smooth line after sewing.



Back sleeve cap width is about 1/4" to 3/8" wider than front when folded in half.

